

E.W.C. 2001 PASS PRIMER COATING TECHNICAL DATA SHEET

A physically drying paint with good colour retention as a flat finish. Based on acrylic resin and non-chlorinated plasticizer. Contains zinc phosphate. Resistant to salt water, splashes of aliphatic hydrocarbons, animal and vegetable oils.

Used as primer on any wood, metal and mineral surfaces exposed to water, seawater, chemicals and corrosion, and as anticorrosive primer on surfaces where high corrosion resistance is needed. Perfect adhesion to metal sheet, galvanized and aluminium surfaces. Provides very good performance in applications of general industry, sea vehicle, machine manufacturing, protection of metal applications.

PRETREATMENT

New steel: Remove oil and grease etc. thoroughly with suitable detergent. Remove salts and other contaminants by high pressure fresh water cleaning. Apply immediately after cleaning. All damage of shop primer and contamination from storage and fabrication should be thoroughly cleaned prior to overcoating.

Repair and maintenance: Remove oil and grease etc. thoroughly with suitable detergent. Remove salts and other contaminants by high pressure fresh water cleaning. Remove all rust and loose material by abrasive blasting or power tool cleaning. Dust off residues. Touch up bare spots to full film thickness.

APPLICATION

In order to leave 100 micron thickness during application, 7-8 m² can be covered with 1 kg. Actual coverage may vary depending on the surface condition and splattering. It completes touch drying in 2-3 hours and hard drying in 24 hours.

ARTICLE	DESCRIPTION
MIX RATIO	: ***
POT LIFE A+B	: 30 min (23 °C)
COLOUR A+B	: Grey,
APPLICATION BY	: Brush, paint roller, airless spray or air guns.
TOOL CLEANING	: Epoxy Thinner
TH.COVERAGE	: 1 m ² /Lt 200-250 gr or for 100 dry microns
SOLID	: 61 ± 2 volume
FLAS POINT	: 120 °C
VOC-USA	: 50

DRING TIME / SANDPAPERING

ARTICLE	10 °C	15 °C	23°C	35°C
Max.	38 Hours	32 Hours	24 Hours	22 Hours
Min	32 Hours	24 Hours	16 Hours	12 Hours

STORAGE

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

HAZARD IDENTIFICATION

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.
Irritating to eyes and skin. May cause sensitisation by skin contact.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.



Irritant



Dangerous for the environment

Additional warning phrases : Contains epoxy constituents. See information supplied by the manufacturer. This information is provided by the present Safety Data Sheet.

The preparation may be a skin sensitiser. It may also be a skin irritant and repeated contact may increase this effect.

PERSONEL PROTECTION

Engineering measures : Provide adequate ventilation. Where reasonably practicable, this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and solvent vapours below the OEL, suitable respiratory protection must be worn.

<u>Ingredient name</u>	<u>Occupational exposure limits</u>
Solvent naphtha (petroleum), light arom.	EU OEL (Europe, 6/2000). TWA: 100 mg/m ³ 8 hour(s). Form: All forms TWA: 20 ppm 8 hour(s). Form: All forms

Personal protective equipment

- Respiratory system** : If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use respiratory mask with charcoal and dust filter when spraying this product.(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use of roller or brush, consider use of charcoalfilter.
- Skin and body** : Personnel should wear antistatic clothing made of natural fibres or of high-temperature-resistant synthetic fibres.
- Hands** : For prolonged or repeated handling, use the following type of gloves: gloves: polyvinyl alcohol or nitrile.

TRANSPORT INFORMATION

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

International transport regulations

- Proper shipping name** : Environmentally hazardous substance, solid, n.o.s. (epoxy resin (MW < 700))
- Marine pollutant substances** : epoxy resin (MW <700)
- UN Number** : 3077
- Class** : 9
- Packing group** : III
- Label** :



Marking : The environmental hazardous / marine pollutant mark is only applicable for packages containing more than 5 litres for liquids and 5 kg for solids.

Additional information

- ADR / RID** : Tunnel restriction code: (E)
Hazard identification number: 90
Special provisions: 274
- IMDG** : Emergency schedules (EmS): F-A, S-F
Marine pollutant: Yes.

Transport in accordance with ADR/RID, IMDG/IMO and ICAO/IATA and national regulation.